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## PATENT ABSTRACTS OF JAPAN

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### (54) METHOD OF PREVENTING COPYING MUSIC CD, MANUFACTURING METHOD AND SYSTEM FOR THE MUSIC CD

#### (57) Abstract:

**PROBLEM TO BE SOLVED:** To provide a method of preventing copy being suitable for mass production and a manufacturing method for music CD using the method.

**SOLUTION:** The method of preventing copying a music CD is a multi-session system provided with: at least audio session constituted of audio data; and data session, in its EFM signal, pseudo information in which a sub-code channel of the audio session is changed is provided in a read-in region of the data session. The manufacturing method for the music CD is characterized in that the method of preventing copy is applied to EFM signal and a stamper is made according to the EFM signal.

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